

**AMENDMENTS TO THE ABSTRACT**

Please delete the current Abstract and replace with the following new Abstract:

**ABSTRACT:**

A self cooling beverage container which includes an outer vessel for housing the beverage. An inner heat exchange vessel is secured to the bottom of the outer vessel. The inner vessel carries a valve cup containing a valve. A flange formed in the bottom of the outer vessel is sandwiched between the inner vessel and the valve cup with elastomeric sealing material disposed between the flange and the inner vessel and the flange and the valve cup. The inner and outer vessel and the valve cup are secured together by crimping.